



CREST PLATA® is a fortified and non-modified thin set mortar, specially designed for the installation of ceramic tiles with high and medium water absorption such as ceramic, quarry or Saltillo tiles. For floors and walls, indoor use. Ideal for residential and commercial use.

Meets or exceeds ANSI A118.1 requirements.

## **Benefits**

- Excellent bond strength
- Great workability and open time
- Interior and exterior installation
- Smooth and creamy consistency
- · Residential and commercial use
- Non-sag features for wall installations

# **Suitable Tile Types**

- Vitreous, semi and non-vitreous tiles such as:
- Ceramic tiles
- Quarry tiles
- Saltillo tiles
- Natural stones with high, medium or low humidity absorption

## Suitable Substrates

- Concrete
- Bricks
- Masonry
- · Cement mortar beds
- Self-leveling
- Membranes
- Cement boards

## Limitations

- Install only at temperatures between 50°F and 100°F (10°C and 38°C).
- Do not use over dimensionally unstable substrates such as hardwood flooring, oriented strand board (OSB), substrates containing asbestos, or metal. See "Suitable Substrates" section above.
- Do not soak tiles previous to installation.
- Use a white mortar when installing light-colored stones and translucent marble.
- Do not use for installations subject to prolonged water immersion such as swimming pools, hot tubs and fountains.
- Not recommended for areas subject to severe freeze/thaw conditions.
- For tiles larger than 12" x 12" back buttering of the tiles may be necessary to achieve the 85% minimum coverage needed for interior installations. For wet areas, natural stone and all exterior installations a minimum 95% coverage is required.
- For the installation of special stones such as green marble or limestone, agglomerate tiles or resinbacked tiles use suitable epoxy or urethane adhesives.
   See respective Technical Data Sheet for more information or visit <u>www.crest.com.mx</u> for technical assistance.



# **Packaging**

- 44 lb. (20 kg) Bags
- CREST PLATA® (Grey)

# **Surface Preparation**

Before preparing the mixture of CREST PLATA® it is necessary to clean the surface, which must be structurally sound, dimensionally stable, flat and clean, free from oil, paint, sealers, wax, dirt or any other type of impurity that might prevent proper adhesion.

Concrete must be cured 28 days and accept water penetration. Concrete must be free of efflorescence and not subject to hydrostatic pressure. Concrete slabs should have a coarse finish to enhance the bond. Expansion joints should never be bridged with setting material. Do not sand flooring materials containing asbestos.

Install at room temperature, should be maintained above 50° F (10°C) or below 100°F (38°C) for 72 hours to achieve proper bond.

Surface preparation must conform the norm ASTM D4259-88 (2012), depending on the cases presented at the site of installation.

Use appropriate safety equipment as chemical resistant gloves when handling this product.

# **Mixing Procedures**

Pour 5.5 to 6.1 qt. (5.2 to 5.8 lt.) of clean potable water into a mixing container before gradually adding 44 pounds of mortar. Mix by hand or with a slow speed drill (150-200 rpm).

Mix thoroughly until the mixture achieves a smooth, lump free paste. Let the mortar slake (stand) for 5-10 minutes. Mix again and CREST BLANCO® & CREST PLATA® will be ready to use.

Once the mix is prepared, do not add more water, otherwise the properties of the CREST BLANCO® & CREST PLATA® could be adversely affected. If the material becomes rigid before use (approximately 1 hour), mix again without adding water to continue using it.

# **Product Application**

Installation must conform to all aspects of ANSI A108.5.

- 1) Select the appropriate type and size of notched trowel according to the type of tile and condition of the substrate in order to get the desired coverage rates.
- 2) Apply a skim coat of CREST BLANCO® to the surface with the flat side of the trowel which will anchor the mortar into the substrate.
- 3) With the notched side of the trowel, held at a 45° angle of the surface, comb the ridges in one direction.

Cover only the area where you can install the tile before a dry surface layer is formed. If the mortar dries out, remove it with a trowel and re-spread new mortar.

4) Place the tiles and slide them in a perpendicular motion back and forth across the ridges of the adhesive while applying downward pressure. Press the tiles until a coverage of at least 85% indoors and 95% outdoors is achieved.

Check periodically to ensure proper coverage is being achieved. Excess mortar in joints must be removed so that at least 2/3 of joint depth is available for grouting as per ANSI A108.10.

5) Once the installation is finished, it will be necessary to wait 24 hours before grouting. Use JuntaCREST Ultramax® for grout joints up to 1/8" in width. For joint widths from 1/8" to ½" use BoquiCREST Ultramax®, All CREST Ultramax grouts provide great stability and have excellent compressive strengths which make them resistant to cracking and wear from traffic. For installations that require higher impact ratings and resistance to chemicals and stains, use EpoxyCREST 2020, 100% solid epoxy sanded grout, available in 5 colors.

In facilities that are subject to structural micro movements, thermal shock or vibrations it is suggested the use of a flexible joints systems, such as CREST Flexigrout®.

6) After grouting the installation it is necessary to wait 24 hours before allowing foot traffic. If the temperature is below 50°F (10°C), it is suggested to wait at least 48 hours.



# **Open Time**

The average open time of CREST AZULEJO VENECIANO® is 55 minutes. Extreme weather conditions of temperature and relative humidity can affect the open time. The open time is affected by ambient air, so you must verify that CREST AZULEJO VENECIANO® is cool to the touch before placing the tiles.

## **Expansion and Control Joints**

It is very important to install perimeter control and movement joints throughout the field as it is specified per the Tile Council of North America requirements listed under EJ 171 of the TCNA Handbook for Ceramic Tile Installations or TTMAC Specification Guide 09 30 00 Detail 301EJ. Do not cover any expansion joints with mortar

# Curing

Allow to cure for 24 hours before allowing light traffic, depending upon temperature and humidity.

# Cleanup

Clean tools and tile work with water before the material hardens. Cured material must be mechanically removed.

# Storage

Store in a cool dry area.

## **Protection**

Clean your hands after using the product, avoid eye contact, or prolonged contact with the skin, if eye contact occurs, rinse with water for 15 minutes and consult a physician immediately.

Keep out of the reach of children.

## **IMPORTANT**

We are not responsible for any loss or damage caused due to the application of this product. Prior to application, the user mustconfirm whether the product is suitable for their intended use. The user must assume responsibility for the risks or damages arising from an application other than specified.

# **Standards and Aprovals**

 American National Standards Institute (ANSI) — ANSI A108.5, A118.1 of the American National Standards for the Installation of Ceramic Tile.

- Tile Council of North America (TCNA) TCNA Handbook for Ceramic Tile Installation, TCNA Method EJ171
- ISO 13007-2
- ASTM D4259-88 (reapproved 2012

# **Summary Technical Chart**

| Available:                    | White and Grey  |  |
|-------------------------------|---|--|
| Packaging:                    | 44 lbs. Bags (20 Kg)  |  |
| Pot Life:                     | >2hours   |  |
| Shelf Life:                   | 18 months in a cool dry area, in original packing and unopened. |  |
| Installation<br>Temperature:  | Between 50/100°F<br>(10/38°C)                                   |  |
| Mixture Proportion:           | 5.5 o 6.1 qt. Clean water for each bag of 44 lbs.               |  |
| Average Open Time:            | 45 min.   |  |
| Average Compressive Strength: | 3,134 psi (220 Kg/cm2) at 28<br>days                            |  |

\*Values might vary depending on the tile size, leveling the substrate, conditions and method of installation.

# **ANSI Specification**

| Test Method                                      | Requirements           | <b>Test Results</b> |
|--|------------------------|---------------------|
| A118.1- Shear test, glazed wall tile             | >200<br>psi (1,38 MPa) | 300 - 400 psi       |
| A118.1- Shear test,<br>Impervious porcelain tile | >150 psi (1,03<br>MPa) | 200 - 300 psi       |

# Aproximate Product Coverage

| Suggested Trowel Size | Average Coverage |
|-----------------------|------------------|
| ¼" x ¼" x ¼"          | 80 - 95 sq. ft.  |
| ¼" x 3/8" x ¼"        | 60 - 70 sq. ft.  |
| ½ " x ½ " x ½"        | 40 - 45 sq. ft.  |

### Note:

Average values obtained at  $73^{\circ}F \pm 4^{\circ}F$  and relative humidity of 50  $\pm$  5%. Performance may vary depending on the format and size of the trowel to use as the leveling of the substrate.



Adhesive type A
Standard thin-set mortar that meet and exceeds ANSI Al18.1
For walls and floors interiors and exteriors
Ceramic, quarry, Saltillo tiles
\*Monterrey and Mexico plants Certified.

## **Technical Information**

For technical support and assistance, please visit our website at <a href="www.crest.com.mx">www.crest.com.mx</a>
For questions or comments contact <a href="mailto:technicalservice@crest.com.mx">technicalservice@crest.com.mx</a>

## Certifications





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